



Product Manual

- CNC Tool Grinding Machine
- Grinding Wheel Dressing Machine
- Precision Filter System
- Oil Mist Collector

About Us

Naseiko Precision Technology Co., Ltd. was established in 2015, committing to the R&D and production of CNC tool grinding machines and providing high-quality and efficient production tools for the cemented carbide tool industry. In 2019, Nazai Intelligent Technology (Zhejiang) Co., Ltd. was established in Huzhou, Zhejiang, and the assembly plant was relocated to Huzhou. Our products including five axes CNC grinding machines, standard milling cutter, acrylic milling cutter, CNC segment grinding machine, grinding wheel arc trimming machine, grinding oil treatment system, etc. We have an experienced technical service team, and have built a long-term cooperation with international renowned CNC grinding machine software companies.



High Standards



High Quality



High-quality Service



Technical Development



Has an engineering technological R&D center for machines, which makes us as an industry leader. We will make optimization one-on-one for testing and improvement of the machines.

Equipments Reserve



Believes technology creating future. We have international advanced testing equipment, excellent craftsmanship and refine quality management system, as well as professional team. It ensures our products stable and reliable.

Technical Development

Applied in 3C, medical, automotive, high speed rail, aerospace, precision cutting tools etc.

Equipment Advantages

- ▶ Integral mineral casting bed, Japan servo motor and screw guide rail (heavy-duty roller type) and AB rotating shaft with high torque DD direct drive motor.
- ▶ The permanent magnet constant torque spindle motor, dual grinding head structure and 360 degrees rotating of B-axis for non-standard cutting tools procession.
- ▶ Designed upon the concept of German 5-axis CNC grinding machines.
- ▶ Designed by integrating the practical experience and guidance.

Main Components

- CNC System - SYNTEC, Taiwan
- Centralized automatic lubrication station - Shengxiang
- Track - THK, Japan •Pneumatic system (solenoid valve, pressure reducing valve, air filter, etc.) - CHELIC, Taiwan •Detection head - Renishaw, UK
- Spindle - Taiwan •Circuit accessories - Schneider, France/Omron, Japan
- Grating ruler - Heidenham, Germany •Dividing Plate - Shengchang, Taiwan

Device Parameters



PROJECT	C828 (MINI)	828(POWER)	C818(VISION)
Japan servo motor drive (absolute value) stroke (X/Y/Z axis)	650 / 350 / 270mm	700 / 450 / 300mm	800 / 550 / 320mm
CNC system resolution (X/Y/Z axis)	0.0001mm	0.0001mm	0.0001mm
Minimum resolution for programming of handwheel feed (X/Y/Z axis)	0.0001mm	0.0001mm	0.0001mm
THK screw (X/Y/Z axis)	BIF32-C3	BIF32-C3	BN-FN32-C3
Repositioning accuracy (X/Y/Z axis)	0.003mm	0.003mm	0.003mm
Guide rail (X/Y/Z axis)	SRG35-P / SRG35-P / SRG35-P	SRG45-P / SRG35-P / SRG35-P	SRG35-P/ SRG35-P/SRG35-P
Workpiece rotation axis (A/B axis)	rotation axis	rotation axis	rotation axis
DD servo drive (A/B axis)	direct drive	direct drive	direct drive
Rotary encoder (A/B axis)	RENISHAW, UK	RENISHAW, UK	RENISHAW, UK
Indexing accuracy (A/B axis)	2 arc seconds (0.0005 degrees)	2 arc seconds (0.0005 degrees)	2 arc seconds (0.0005 degrees)
Rated speed (A/B axis)	300/100rpm	300/100rpm	300/100rpm
Maximum revolutions (A/B axis)	400/150rpm	400/150rpm	400/150rpm
CNC system resolution (A/B axis)	0.0001	0.0001	0.0001
360 degree rotation, indexing head body (A/B axis)	Could be installed with Schaublin W25collet holder or BT50 knife handle	Could be installed with Schaublin W25 coltetholder or BT50 knife handle	Could be installed with Schaublin W25 collet holder or BT50 knife handle
Quick movement (X/Y/Z axis)	7.5m/min	7.5m/min	7.5m/min
Minimum diameter for clamping workpiece	3mm	3mm	3mm
Maximum diameter for clamping workpiece	20mm	20mm	1-32mm
Maximum length for clamping workpiece	250mm	350mm	350mm
Minimum diameter for grinding workpiece	1mm	1mm	1mm
Maximum diameter for grinding workpiece	12mm	20mm	40mm
Maximum blade length for grinding	≤170mm	≤180mm	≤250mm
Maximum workpiece weight	5kg	5kg	5kg
Linear resolution	0.0001mm	0.0001mm	0.0001mm
Linear repeat positioning accuracy	0.003mm	0.003mm	0.003mm
Rotation resolution	0.0001mm	0.0001mm	0.0001mm
Rotation Repetitive Positioning Accuracy	0.001mm	0.001mm	0.001mm
Spindle power	22kwpermanent magnet variable frequency motor	22kwpermanent magnet variable frequency motor	permanent magnet variable frequency motor
Grinding wheel diameter	75-150mm	75-150mm	75-150mm
Grinding wheel spindle speed	4000-8000rpm	4000-8000rpm	4000-8000rpm
Stepless adjustable	inverter	inverter	inverter
Machine weight	4000kg	5000kg	6500kg
Total power	≤22.5kw	≤30kw	≤45kw



Device parameters

PROJECT	NT630	PROJECT	NT630
Taiwan servo motor drive (absolute value) stroke (X/Y/Z axis)	500 / 460 / 250mm	Maximum diameter for clamping workpiece	1-20mm
CNC system resolution (X/Y/Z axis)	0.0001mm	Maximum length for clamping workpiece	250mm
Minimum resolution for programming of handwheel feed (X/Y/Z axis)	0.0001mm	Minimum diameter for grinding workpiece	1mm
THK screw (X/Y/Z axis)	BIF32-C3	Maximum diameter for grinding workpiece	16mm
Repositioning accuracy (X/Y/Z axis)	0.003mm	Maximum blade length for grinding	≤180mm
Guide rail (X/Y/Z axis)	SRG30mm	Maximum workpiece weight	5kg
Workpiece rotation axis (A/B axis)	rotation axis	Linear resolution	0.0001mm
DD servo drive (A/B axis)	direct drive	Linear repeat positioning accuracy	0.003mm
Rotary encoder (A/B axis)	RENISHAW, UK	Rotation resolution	0.0001mm
Indexing accuracy (A/B axis)	2 arc seconds (0.0005 degrees)	Rotation Repetitive Positioning Accuracy	0.001
Rated speed (A/B axis)	250 / 200rpm	Spindle power	12kw permanent magnet variable frequency motor
Maximum revolutions (A/B axis)	250 / 200rpm	Grinding wheel diameter	75-150mm
CNC system resolution (A/B axis)	0.0001	Grinding wheel spindle speed	4000-8000rpm
360 degree rotation, indexing head body (A/B axis)	Could be installed with Schaublin W25 collet holder or BT50 knife handle	Stepless adjustable	inverter
Quick movement (X/Y/Z axis)	7.5m/min	Machine weight	4000kg
Minimum diameter for clamping workpiece	3mm	Total power	≤29kw

Technical Development

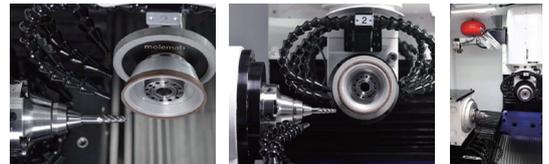
Applied in 3C, medical, automotive, high speed rail, aerospace, precision cutting tools etc.

Equipment Advantages

- ▶ Integral mineral casting bed, Japan screw guide rail and AB rotating shaft with DD direct drive motor.
- ▶ The permanent magnet constant torque spindle motor, dual grinding head structure and 360 degrees rotating of B-axis for non-standard cutting tools procession.
- ▶ Designed upon the concept of German 5-axis CNC grinding machines.
- ▶ Designed by integrating the practical experience and guidance.

Main Components

- CNC System - SYNTEC New Generation, Taiwan
- Centralized automatic lubrication station - Shengxiang
- Track - THK, Japan
- Pneumatic system (solenoid valve, pressure reducing valve, air filter, etc.) - CHELIC, Taiwan
- Detection head - Renishaw, UK
- Spindle - Taiwan
- Circuit accessories - Schneider, France/Omron, Japan
- Dividing Plate - Shengchang, Taiwan



Technical Development

Applied to step grinding of formed cuttingtools, machining of large aspect ratio workpiec.es, punches, and micro drills.

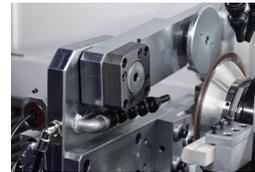
Equipment Advantages

- ▶The Five-axis Four-linkage (coarse and fine) CNC step grinder produced by our company is designed based on the design concept of the international advanced grinding machine company and the actual operating experience of domestic users, and is optimized and improved on the relevant basis. It is practical, economical and operational , maintenance, stability and efficiency are reflected.
- ▶The machine tool system adopts imported ANCA (anca system and software. In order to optimize the relative position relationship of the servo axes of the equipment, the X, Y, Z, and V linear axes use imported ANCA) anca servo motors and Japanese THK screw rods and guide rails, and shaft end supports use German INA high-precision bearing sets to ensure rigidity, production efficiency and quality during step grinding production, and can realize step grinding processing of semi-finished products of many types of tools.
- ▶The machine tool is equipped with a 6-joint robot to realize fully automated workpiece picking, effectively reducing labor costs and management costs, improving the factory's fully automated production level and high production efficiency, greatly reducing the failure rate during repeated loading and unloading, and is more efficient than a rack-type manipulator. , lower failure rate.



Main Components

- X-axis, horizontal linear CNC axis, Australian Anca servo motor, THK precision ball screw, THK precision roller guide.
- Y-axis, horizontal linear CNC axis, Australian Anca servo motor, THK precision ball screw, THK precision roller guide rail.
- Z axis, horizontal linear CNC axis, Australian Anca servo motor, THK precision ball screw, THK precision roller guide.
- V-axis, horizontal linear CNC axis, Australian Anca servo motor, THK precision ball screw, THK precision roller guide.
- C-axis: infinite rotation, speed: 0~3000RPM. •High-precision imported universal probe (probe: workpiece detection).
- Integral marble bed. •Sealed hood, imported acrylic double doors, easy to operate and maintain.
- Use a mobile hand pulse with magnet for easy operation.
- Special permanent magnet electric spindle, the grinding wheel flange can be disassembled as a whole to the grinding wheel dressing machine to dress the grinding wheel.
- Install tubular sealed oil-proof LED lights inside the machine.



Device parameters

PROJECT	NZ-50	PROJECT	NZ-50
ANCA servo motor drive (X/Y/Z axis)	110/60/360/90mm	Quick movement (X/Y/Z axis)	7.5m/min
CNC system resolution (X/Y/Z/V axis)	0.0001mm	Minimum diameter for clamping workpiece	0.5mm
Minimum resolution for Programming of handwheel feed (X/Y/Z/V axis)	0.0001mm	Maximum diameter for clamping workpiece	20mm
THK screw (X/Y/Z/V axis)	BIF32-C3	Maximum length for clamping workpiec	280mm
Repositioning accuracy (X/Y/Z/V axis)	0.003mm	Minimum diameter for grinding workpiece	0.05mm
Guide rail (X/Y/Z axis)	SRG 30-P	Maximum diameter for grinding workpiece	20mm
Workpiece rotation axis (C axis)	rotation axis	Linear resolution	0.0001mm
Rated speed (C axis/Fine spindle/pass spindle)	3000 / 9000 / 6000rpm	Linear repeat positioning accuracy	0.003mm
Maximum revolutions (Fine spindle/pass spindle)	15000 / 10000rpm	Grindstone model (fine/pass)	250x20x31.75/150x24x31.75
CNC system resolution (A/B axis)	0.0001mm	Machine weight	5000
360 degree rotation, indexing head body (AB axis)	Could be installed with W25 knife handle	Total power	≤30kw

NZ-04S

Four-axis Four-linkage CNC Tool Grinding Machine

Technical Development

Applied in 3C, medical, automotive, high speed rail, aerospace, precision cutting tools etc.

Equipment Advantages

- ▶ Suit for standard milling cutters, aluminum processing cutters, arylie milling cutters, chamfering cutter and tap slotting.
- ▶ The multi-station and multi wheel group grinding ensure the quality and efficiency of tools.
- ▶ Front and rear doors of the grinder could easily unrestricted debugging and maintenance.
- ▶ The protective cover keep safety when production.
- ▶ All axes are equipped with high precision and resolution imported servo motors and screw guides for high quality and efficiency.

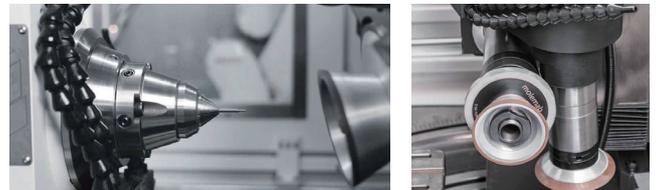
Main Components

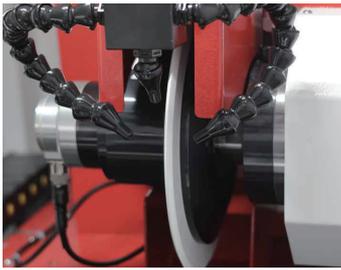
- X-axis/Y-axis, horizontal straight CNC axis, Taiwan servo motor, THK precision ball screw, THK precision roller guide rail.
- Z-axis, vertical straight CNC axis, Taiwan servo motor, THK precision ball screw, THK precision roller guide rail.
- A-axis, rotating CNC workpiece axis, Taiwan servo motor, workpiece rotation dividing head direct drive.
- Z-axis, increasing the angle rotation center of the column, and configuring an angle encoder to ensure repeated positioning accuracy when replacing different thread angles and adjusting the size efficiently.
- Marble overall.
- Sealed hood with painting for easy adjustment and maintenance.
- The CNC operation panel is installed upon the hood with magnetic easily movable handwheel.
- A special high-speed slotted electric spindle, which could be installed with one to three grinding wheels. It would be disassembled as a whole to the grinding wheel trimming machine.
- The side and vertical shafts adopt Taiwan's high-precision direct connected electric spindle.
- The spindle motor adopt variable frequency control regulation.
- The machine is equipped with sealed tubular oil-proof fluorescent lamp.
- Installed with external automatic loading and unloading robot for increasing the lifespan. (Optional)



Device parameters

PROJECT	NZ-04S	PROJECT	NZ-04S
Linear axis	CNC four axes linkage linear axis	Rotation Repeating Positioning Accuracy	0.001degree
Drive	Imported servo motor drive	Spindle power	optional: 15-20KW permanent magnet frequency control motor)
Stroke (X/Y/Z axis)	250 / 280 / 100mm	Machine weight	4000kg
CNC system resolution (X/Y/Z/A axis)	0.0001mm	Total power	≤30kw
Minimum resolution for programming of handwheel feed (X/Y/Z/A axis)	0.0001mm		
THK screw (X/Y/Z axis)	BIF32-C3		
THK guide rail (X/Y/Z axis)	level P		
Repositioning accuracy (X/Y/Z axis)	0.003mm		
Workpiece rotation axis (A/B axis)	rotation shaft		
DD servo drive (A/B axis)	direct drive		
Quick movement (X/Y/Z axis)	7.5m/min		
Maximum workpiece weight	5kg		
Linear resolution	0.0001mm		
Linear repeating positioning accuracy	0.003mm		
Rotation resolution	0.0001mm		





Technical Development

Applied in 3C, medical, automotive, high speed rail, aerospace, precision cutting tools etc.

Equipment Advantages

- ▶ Integral mineral casting bed, Japan servo motor and screw guide rail (heavy-duty roller type) and A rotating shaft with high torque DD direct drive motor.
- ▶ The permanent magnet constant torque spindle motor.
- ▶ Designed by integrating the practical experience and guidance.

Main Components

- CNC System - SYNTEC, Taiwan
- Centralized automatic lubrication station - Shengxiang
- Track - German SCHNEEBERGER Level P
- Pneumatic system (solenoid valve, pressure reducing valve, air filter, etc.) - CHELIC, Taiwan
- Detection head - Renishaw, UK
- Spindle - Taiwan
- Circuit accessories - Schneider, France/Omron, Japan
- Grating ruler - Heidenham, Germany
- Dividing Plate - Shengchang, Taiwan
- Caxis: Janpan Worm gear pair

Device parameters

PROJECT	NZ-518	PROJECT	NZ-518
Japan servo motor drive (absolute value) stroke (X/Y axis)	580 / 310mm	Maximum diameter for clamping workpiece	20mm
CNC system resolution (X/Y/Z axis)	0.0001mm	Maximum length for clamping workpiece	230mm
Minimum resolution for programming of handwheel feed (X/Y/Z axis)	0.0001mm	Minimum diameter for grinding workpiece	1mm
THK screw (X/Y/Z axis)	0.003mm	Maximum diameter for grinding workpiece	25mm
Repositioning accuracy (X/Y/Z axis)	SCHNEEBERGER-Pmm	Maximum blade length for grinding	≤150mm
Guide rail (X/Y/Z axis)	rotation axis	Maximum workpiece weight	5kg
Workpiece rotation axis (A/B axis)	direct drive	Linear resolution	0.0001mm
DD servo drive (A/B axis)	2 arc seconds (0.0005 degrees)	Linear repeat positioning accuracy	0.003mm
Indexing accuracy (A/B axis)	300rpm	Rotation resolution	0.0001mm
Rated speed (A/B axis)	1000rpm	Rotation Repetitive Positioning Accuracy	0.001
Maximum revolutions (A/B axis)	0.0001mm	Spindle power	12-15kwpermanent magnet variable frequency motor
CNC system resolution (A/B axis)	±15°	Grinding wheel diameter	300-350mm
C axis rotation angle	7.5m/min	Grinding wheel spindle speed	4000-8000rpm
360 degree rotation, indexing head body (A/B axis)	Could be installed with Schaublin W25 collet holder or BT50 knife handle	Stepless adjustable	inverter
Quick movement (X/Y/Z axis)	35m/min	Machine weight	5500kg
Minimum diameter for clamping workpiece	3mm	Total power	≤22.5kw

Technical Development

Applied to the sharpening and truing of the profiles of diamond grinding wheels, diamond grinding discs, CBN grinding wheels, circular rolling rings, etc.

Equipments Advantages

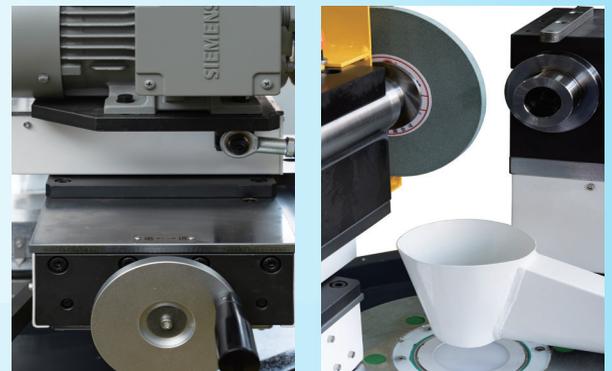
- ▶ It could not only trim diamond and CBN grinding wheel' but also the flat and side surface' angles' outer arcs and formed grinding wheel' as well as single and multiple grinding wheels.
- ▶ Ideal for grinding diamond and CBN grinding wheel' as well as other types of grinding wheels with convient and efficient effect.
- ▶ Easy to operate with high accuracy.

Main Components

- The principle is the speed difference between the repaired and dressing grinding wheel.
- The repaired wheel is for diamond and CBN grinding wheel' while the grinding wheel is green silicon carbide grinding wheel.
- The repaired grinding wheel could be adjusted in X-axis and Y-axis.
- The dressing wheel could be adjusted in rotating A-axis' X1-axis and Y-axis directions with variable speed frequency reciprocating oscillation. The X1-axis and Y1-axis could be rotated and positioned for achieving 180 ° rotation of the whole grinding wheel.
- Equipped with a CCD optical measurement system' grating ruler digital display measurement system' 10 Up to 100x magnification system and LCD display.

Device parameters

PROJECT	NZ-01C/NZ-01D
Diamond grinding wheel spindle	BT40 / HSK50 / or customized
Maximum diameter of diamond grinding wheel	Φ250mm
Minimum diameter of diamond grinding wheel	Φ50mm
Maximum width of diamond grinding wheel	40mm
Diamond grinding wheel speed	0-1500rpm (continuously variable speed)
Diamond grinding wheel motor	0.75kw
Left and right movement distance of diamond grinding wheel	135mm
Forward and backward movement distance of diamond grinding wheel	135mm
Diamond arc size	Φ0.05-40mm
Dressing wheel (silicon carbide) diameter	Φ180 / 10 / ψ31.75mm
Dressing wheel speed	0-2800rpm
Motor Power of dressing grinding wheel	0.75kw
Number of swinging times of dressing grinding wheel	0-50rpm/min (continuously variable speed)
Length of swinging of dressing grinding wheel	0-50mm (adjustable)
Swing motor power of dressing grinding wheel	0.025kw
X-axis and Y-axis optical ruler device	0.001mm
CCD and high-definition lens	1 piece
Data acquisition card	1 set
Lens holder	1 set
Lens cross workbench	1 set
LED bottom light	1 piece
LED upper light	1 piece
Computer host	1 piece
LCD display screen	19 inch
Loading the EDIS measurement system	1 set
Power supply voltage	380V,50HZ
Total power	1.5kw
Machine size (length × wide × High)	1600 / 1200 / 1800mm
Total weight of the machine	1500kg



Technical Development

The G - series (high - speed steel) filtration equipment features an integrated design combining filter cartridge filtration, magnetic separation, constant temperature control, spindle cooling, oil mist removal, and dust collection. PLC - automated control minimizes human intervention, purifies the factory environment, efficiently filters high - speed steel dust and grinding wheel powder, ensuring more stable grinder operation, higher workpiece machining accuracy, and faster processing speed.

The X - series (carbide) filtration equipment, with patented technology, filters particles over 1 μ m. Its automatic control system cleans filter cartridges, removes slag, and enables their reuse, extending replacement cycles. The dirt - cleaning process has adjustable time settings and runs without halting operations. Waste slag is automatically discharged for easy recycling.



Device parameters

PROJECT	X-100	X-200	X-300	X-400	X-600
Capacity	700L	1100L	1600L	1800L	2400L
Accuracy	1-3 μ m				
Flow Rate	120 \pm 10%/min	240 \pm 10%/min	360 \pm 10%/min	480 \pm 10%/min	720 \pm 10%/min
Vessel	1PCS	2PCS	3PCS	4PCS	6PCS
Filter Power	1*2.2KW	1*3.0KW	1*4.0KW	2*3.0KW	2*4.0KW
Voltage	380V 50HZ				
Air Pressure	0.6Mpa	0.6Mpa	0.6Mpa	0.6Mpa	0.6Mpa
Dimension	2.0*1.05*1.55M	2.0*1.8*1.55M	2.5*1.95*1.85M	2.6*1.95*1.85M	3.5*1.85*1.85M
Chiller	1*3P 7KW	1*5P 12KW	1*5P 12KW	1*10P 25KW	1*10P 25KW
Grinder	1	2	3	4	6



PROJECT	G-100	G-200	G-300	G-400
Capacity	1000L	1600L	2000L	2400L
Accuracy	3-5 μ m	3-5 μ m	3-5 μ m	3-5 μ m
Flow Rate	120 \pm 10%/min	240 \pm 10%/min	360 \pm 10%/min	480 \pm 10%/min
Vessel	1PCS	2PCS	3PCS	4PCS
Filter Power	1*3.0KW	1*4.0KW	1*5.5KW	2*4.0KW
Voltage	380V 50HZ	380V 50HZ	380V 50HZ	380V 50HZ
Air Pressure	0.6Mpa	0.6Mpa	0.6Mpa	0.6Mpa
Dimension	2.30*1.25*1.80M	2.50*1.50*1.80M	3.40*1.50*1.80M	3.90*1.65*1.80M
Chiller	1*3P 7KW	1*5P 12KW	1*5P 12KW	1*10P 25KW
Grinder	1	2	3	4

PROJECT	FY-300	FY-500
Capacity	1500L	2000L
Accuracy	20-30 μ m	20-30 μ m
Flow Rate	300 \pm 30%/min	500 \pm 30%/min
Filter Power	1*3.0KW	1*4.0KW
Filter Paper	995*5150mm	995*6150mm
Voltage	380V 50HZ	380V 50HZ
Air Pressure	0.4Mpa	0.4Mpa
Dimension	3.40*2.00*2.40M	3.80*2.10*2.40M
Chiller	1*5P 12KW	1*10P 25KW

Technical Development

The Huitang Oil Mist Collector is mainly designed to address the environmental issues in workshops, such as oil mist and dust, which occur during the mechanical processing. It is commonly applied to various processing equipment like CNC machining centers, cleaning machines, die-casting machines, CNC lathes, etc. By sucking out the oil mist from the processing cavities, it can purify the air, protect the respiratory health of workers, and effectively reduce the occurrence of fire hazards.

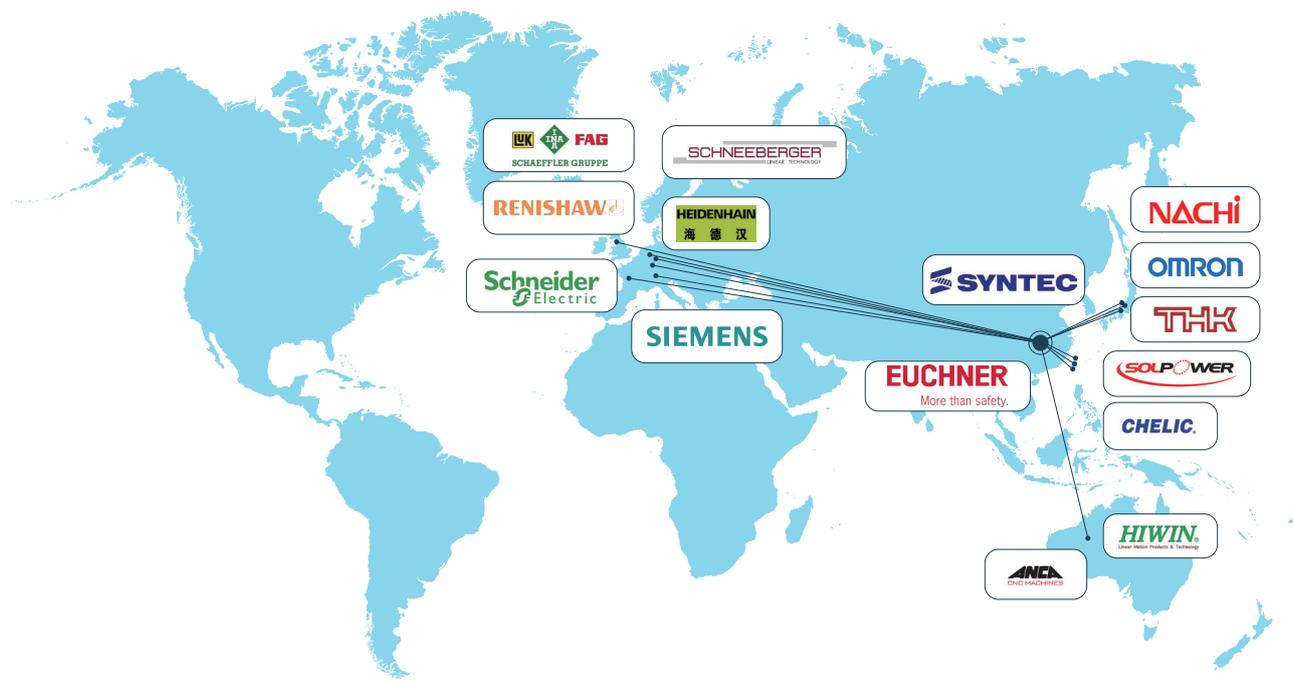


Device parameters

PROJECT	EP-50E	EP-90E	EP-180E
Treatment Air Volume	800m ³ /H	1200m ³ /H	1800m ³ /H
Fan Power	0.18KW	0.24KW	0.4KW
Operating Voltage	220V/380V 50HZ	220V/380V 50HZ	220V/380V 50HZ
Dust Collection Efficiency	95%	95%	95%
Overall Dimensions	770*570*445mm	845*630*594mm	1385*620*623mm

PROJECT	EP-5000	EP-7000	EP-10000	EP-15000
Treatment Air Volume	5000m ³ /H	7000	10000m ³ /H	15000m ³ /H
Fan Power	1.6KW	4.0	5.0KW	5.5KW
Operating Voltage	220V/380V 50HZ	220V/380V 50HZ	220V/380V 50HZ	220V/380V 50HZ
Dust Collection Efficiency	98%	98%	98%	98%
Overall Dimensions	1700*640*1400	1250*852*2290	1940*650*1400mm	1190*1150*2255mm

Strategic Partner



Professional Quality · Pursuit Of Excellence



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